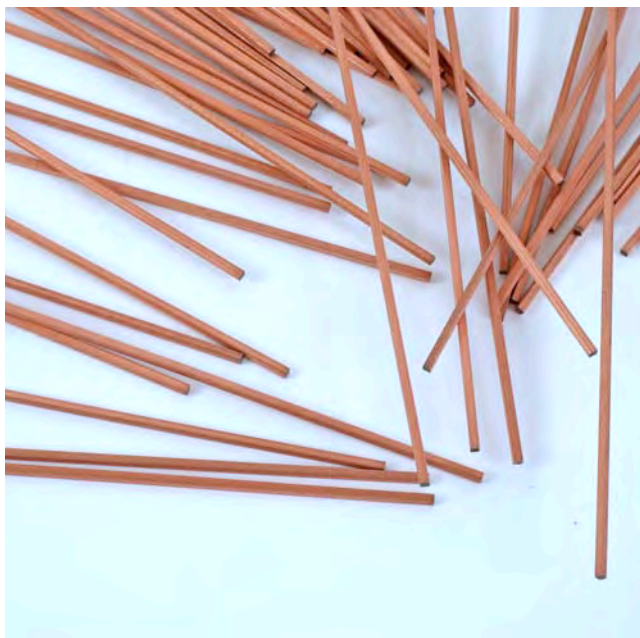


Brazing Alloys

Copper Phosphorous alloys with or without Silver



Copper Phosphorous alloys with or without Silver

Code	Composition %				Melting point °C	Density g/cm3	Tensile strength kg/mm2	Corresponding standard	
	Ag	Cu	P	Other				EN 1044	DIN 8513
615		93,0	7,0		710 - 820	8,1	58	CP 202	L-CuP7
654	0,4	93,6	6,0		710 - 740	8,1	n.d.		
650	2,0	91,7	6,3		645 - 800	8,1	n.d.	CP 105	L-Ag2P
656	5,0	88,7	6,3		645 - 815	8,2	n.d.	CP 104	L-Ag5P

Brass alloys

Code	Composition %				Melting point °C	Density g/cm3	Tensile strength kg/mm2	Corresponding standard	
	Cu	Zn	Ni	Other				EN 1044	DIN 8513
120	50	41,0	9,0	Yes	900 - 930	54,0	n.d.		
123	57,0	38,0	5,0	Yes	860 - 910	45,0	n.d.		

Our technical staff will be pleased to assist customers with any queries regarding material and costs.

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